

# Quick Reference Guide



## John Deere replacement Combine Belts

### Have full confidence in your combine choices

We know you want peace of mind over the harvest season and make the best use of your machines on the sunny days. Vapormatic belts are the perfect reliable and economical solution for older machines, fully backed by our 12 months warranty for all parts and labour.

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### Good choice for tough harvesting environments?

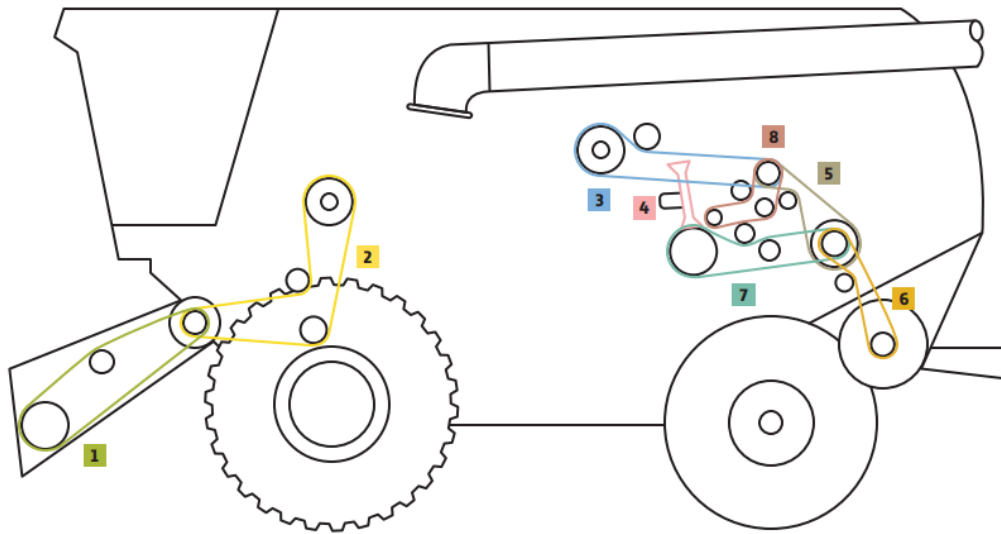
Absolutely! All belts are made from high quality, oil resistant, anti-static rubber to prevent slippage and keep levels of performance at their highest. Manufactured to OE specifications, these corded belts are designed to withstand compression and stretching, especially where the stresses of torque are experienced most.



For further information on specific items please visit [www.vapormatic.com](http://www.vapormatic.com) or speak to your Territory Manager



## S series Combines 2012 > 2018 Left hand side



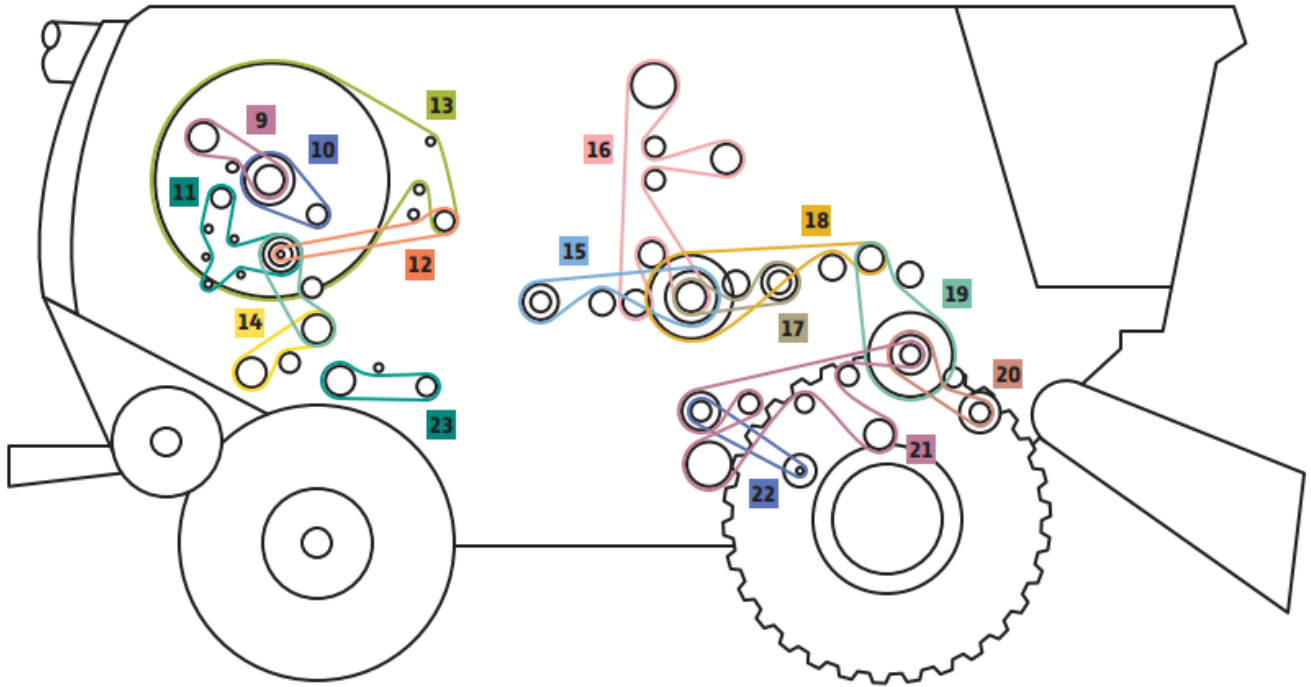
### Left hand side S600, S670, S680

Key	OE Ref	VAP Ref	Type	S660				S670				S680			
				MY 12-13	MY 14	MY 15	MY 16-17	MY 12-13	MY 14	MY 15	MY 16-17	MY 12-13	MY 14	MY 15	MY 16-17
1	H174885	VLM9192	V belt	x	x	x	x	x	x	x	x	x	x	x	x
2	HXE95935	VLM9196	Multi belt			x	x			x	x			x	x
3	AH160080	VLM9141	Multi belt	x	x	x	x	x	x	x	x				
	AH233198	VLM9248	Multi belt	x	x	x	x					x	x	x	x
4	HXE147321	-	V belt					x	x			x	x	x	x
5	HXE124868	VLM9264	Multi belt	x	x	x	x	x	x	x	x	x	x	x	x
6	HXE124869	VLM9169	Multi belt	x	x	x	x	x	x	x	x	x	x	x	x
7	HXE124870	VLM9246	Multi belt			x	x			x	x			x	x
8	HXE69281	VLM9173	Multi belt										x	x	x

### Left hand side S680HM, S690, S690HM, S760, S770, S780 & S790

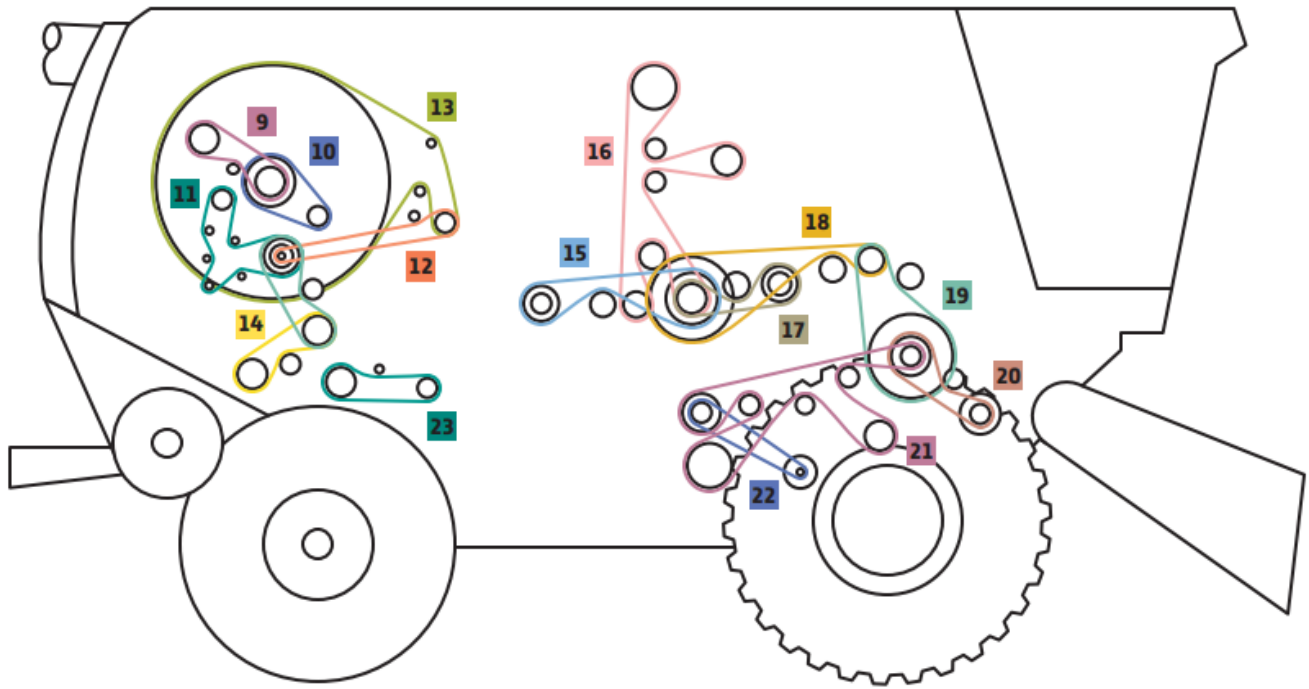
Key	OE Ref	VAP Ref	Type	S680HM	S690					S690HM		S760	S770	S780 & S790
				MY 12-13	MY 12-13	MY 14	MY 15	MY 16-17	MY 12-13	MY 14	MY 18 >	MY 18 >	MY 18 >	
1	H174885	VLM9192	V belt	x	x	x	x	x	x	x	x	x	x	x
2	HXE95935	VLM9196	Multi belt				x	x				x	x	x
3	AH160080	VLM9141	Multi belt									x	x	
	AH233198	VLM9248	Multi belt	x	x	x	x	x	x	x	x			x
4	HXE147321	-	V belt				x	x				x	x	x
5	HXE124868	VLM9264	Multi belt			x	x	x		x				x
6	HXE124869	VLM9169	Multi belt	x	x	x	x	x	x	x	x	x	x	x
7	HXE124870	VLM9246	Multi belt				x	x				x	x	x
8	HXE69281	VLM9173	Multi belt			x	x	x		x				x

S series Combines 2012 > 2018 Right hand side



Right hand side S600, S670, S680

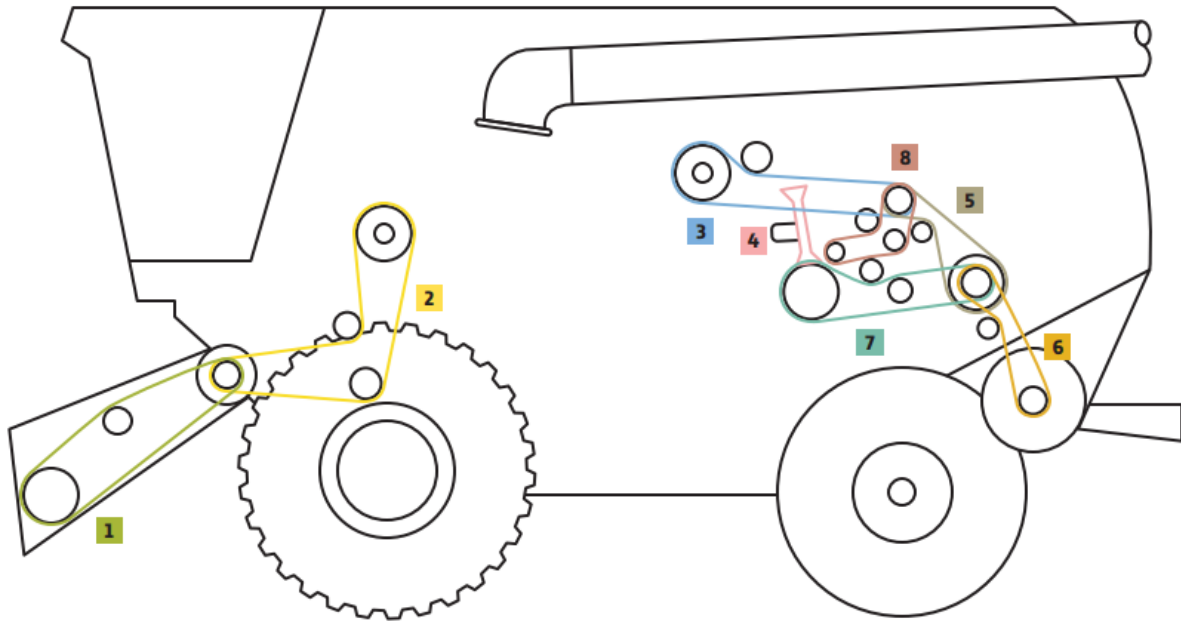
Key	OE Ref	VAP Ref	Type	S660				S670				S680				
				MY 12-13	MY 14	MY 15	MY 16-17	MY 12-13	MY 14	MY 15	MY 16-17	MY 12-13	MY 14	MY 15	MY 16-17	
9	HXE71061	VLM9200	V belt													x
10	HXE32548	VPE6468	Multi belt									x	x	x	x	
11	H238831	VLM9174	Multi belt									x	x	x	x	
12	H238867	VLM9166	V belt	x	x	x	x	x	x	x	x	x	x	x	x	x
13	H221273	VLM9206	V belt	x	x	x	x	x	x	x	x	x	x	x	x	x
14	HXE38073	VLM9172	V belt									x	x	x	x	
15	H240895	VLM9252	V belt						x			x	x	x	x	
16	H218645	VLM9238	V belt	x	x	x	x		x							
17	H154731	VLM9189	V belt	x	x	x	x			x	x					
18	H154723	VLM9239	V belt	x	x	x	x	x	x	x	x	x	x	x	x	
19	HXE88564	VLM9197	Multi belt				x					x				x
20	HXE54503	VLM9254	Multi belt	x				x	x			x	x			
21	HXE102288	VLM9199	Multi belt				x					x				x
22	HXE15594	VLM9165	V belt	x	x	x		x	x	x		x	x	x		
23	H240895	VLM9252	V belt					x	x	x	x	x	x	x	x	x



Right hand side S680HM, S690, S690HM, S760, S770, S780 & S790

Key	OE Ref	VAP Ref	Type	S680HM	S690					S690HM		S760	S770	S780 & S790
				MY 12-13	MY 12-13	MY 14	MY 15	MY 16-17	MY 12-13	MY 14	MY 18 >	MY 18 >	MY 18 >	
9	HXE71061	VLM9200	V belt					x						x
10	HXE32548	VPE6468	Multi belt	x	x	x	x	x	x	x				x
11	H238831	VLM9174	Multi belt	x	x	x	x	x	x	x				x
12	H238867	VLM9166	V belt	x	x	x	x	x	x	x	x	x		x
13	H221273	VLM9206	V belt	x	x	x	x	x	x	x	x	x		x
14	HXE38073	VLM9172	V belt	x	x	x	x	x	x	x				x
15	H240895	VLM9252	V belt	x	x	x	x	x	x	x				x
16	H218645	VLM9238	V belt	x		x						x		
17	H154731	VLM9189	V belt									x	x	
18	H154723	VLM9239	V belt	x	x	x	x	x	x	x	x	x		x
19	HXE88564	VLM9197	Multi belt					x				x	x	x
20	HXE54503	VLM9254	Multi belt	x	x	x	x			x	x			
21	HXE102288	VLM9199	Multi belt					x				x	x	x
22	HXE15594	VLM9165	V belt	x	x	x	x			x	x			
23	H240895	VLM9252	V belt	x	x	x	x	x	x	x		x		x

## S series Combines 2019 > 2022 Left hand side

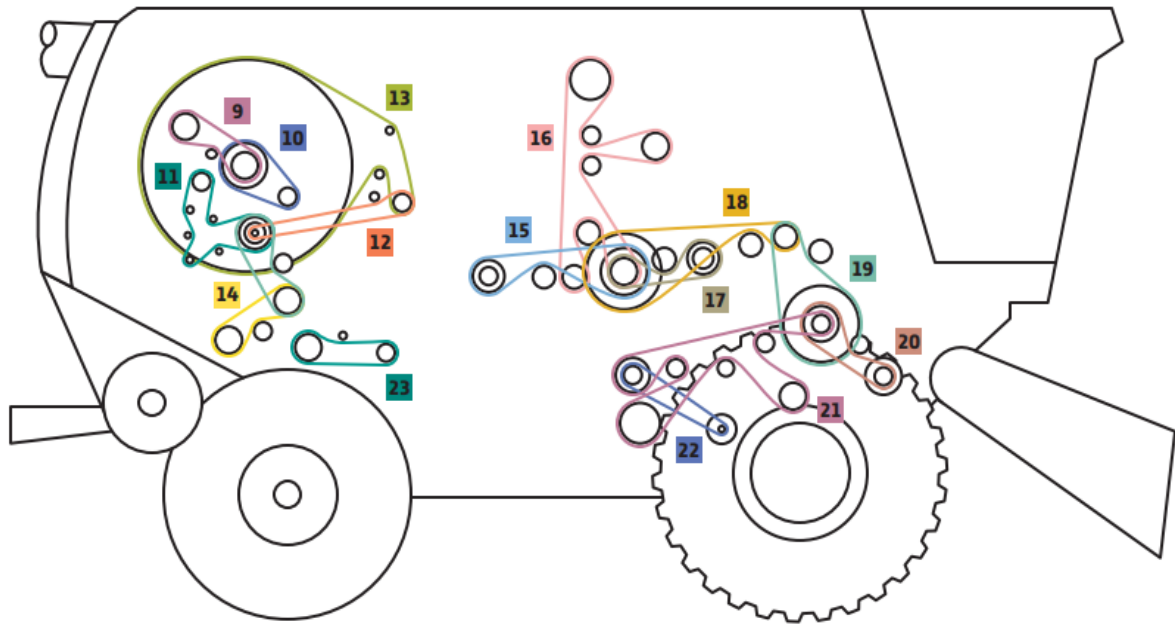


### Left hand side

Key	OE Ref	VAP Ref	Comment	Type	S760		S770	S770HM	S780	S780HM	S785	S785HM	S790	S790HM
					MY 19	MY 20-22	MY 19	MY 19-22	MY 19-22	MY 19-22	MY 19-22	MY 19-22	MY 19-22	MY 19-22
1	H174885	VLM9192	High torque, Fixed speed	V belt	x	x	x	x	x	x	x	x	x	x
	H218726	VLM9241	Heavy duty, Variable speed	V belt	x									
	HXE45928	VLM9193	High torque, Variable speed	V belt	x	x	x							
	H229019	VLM9147	5 speed	Multi belt			x		x		x		x	
	HXE50398	VLM9245	High torque, Fixed speed	Multi belt	x	x	x		x		x		x	
	HXE50399	-	High torque, Variable speed	V belt	x	x	x							
	HXE47152	-	5 speed	Multi belt			x		x		x		x	
2	HXE95935	VLM9196	Heavy duty, High speed	Multi belt	x	x	x	x	x	x	x	x	x	x
	H229018	VLM9247	5 speed	Multi belt			x		x		x		x	
3	AH160080	VLM9141	Unloading	Multi belt	x	x	x	x						
	AH233198	VLM9248	Unloading, 13.5L	Multi belt					x	x	x	x	x	x
4	HXE147321	-	Large sheaves	V belt			x	x	x	x	x	x	x	x
	HXE150557	-	9.0L	V belt	x	x	x	x						
5	HXE124868	VLM9264	Straw spreaded, Wide body	Multi belt	x	x	x	x	x				x	
	H240888	VLM9148	Chopper, Dual drive	Multi belt					x	x	x	x	x	x
	H241000	VLM9146	Chopper, Dual drive	Multi belt		x	x							
6	HXE124869	VLM9169	Chopper, Fine Cut, Dual drive	Multi belt	x	x	x	x	x				x	
	H240974	VLM9163	Chopper, Dual drive	Multi belt			x	x	x	x	x	x	x	x
	H240972	VLM9164	Chopper, Dual drive	V belt			x	x	x	x	x	x	x	x
7	HXE124870	VLM9246	Discharge beater	Multi belt			x	x	x	x	x	x	x	x
	HXE15556	VLM9242	Discharge beater	V belt	x	x								
8	HXE69281	VLM9173	Atb 13.5L	Multi belt					x	x	x	x	x	x
	HXE69280	VLM9243	Atb 9.0L	Multi belt	x	x	x	x						



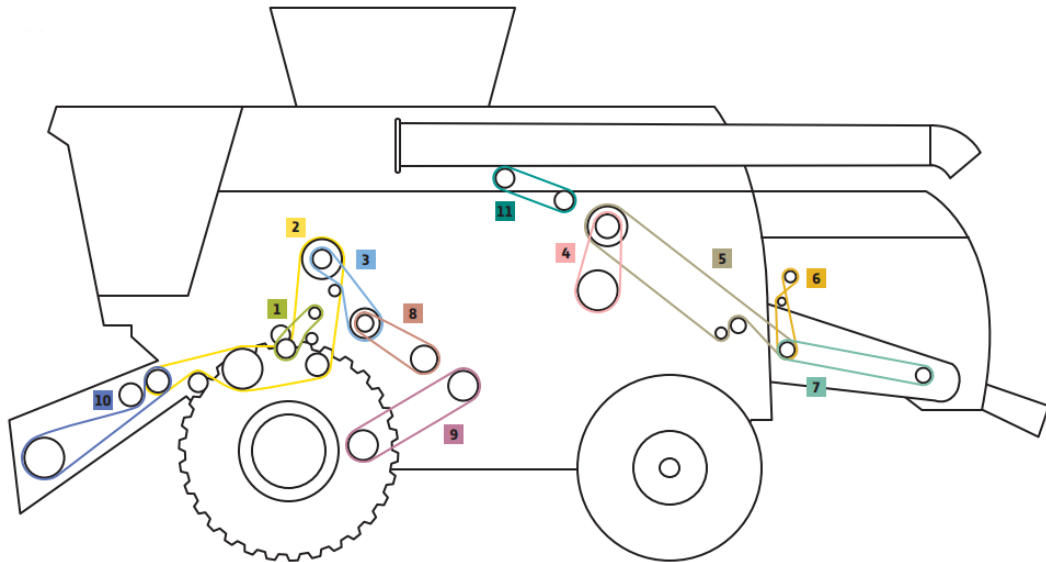
## S series Combines 2019 > 2022 Right hand side



### Right hand side

Key	OE Ref	VAP Ref	Comment	Type	S760		S770	S770HM	S780	S780HM	S785	S785HM	S790	S790HM
					MY 19	MY 20-22	MY 19	MY 19-22	MY 19-22	MY 19-22	MY 19-22	MY 19-22	MY 19-22	MY 19-22
9	HXE71061	VLM9200	Air compressor 13.5L	V belt					x	x	x	x	x	x
	HXE71043	-	Air compressor 9.0L, IT4, FT4	Multi belt	x	x	x	x						
	R307304	VLM9170	Air compressor 9.0L, T2, T3	Multi belt	x	x	x	x						
10	HXE32548	VPE6468	Fixed fan, 13.5L, IT4, FT4	Multi belt					x	x	x	x	x	x
	HXE22617	VPE6478	Variable fan, 9.0L, IT4, FT4	V belt	x	x	x	x						
11	H238831	VLM9174	Engine drive, 13.5L, IT4, FT4	Multi belt					x	x	x	x	x	x
	H238822	VPE6472	Without air compressor 9.0L, IT4, FT4	Multi belt	x	x	x	x						
	HXE32806	VPE6473	Sts 9.0L, T2, T3	Multi belt	x	x	x	x						
	DZ119641	-	Air compressor 13.5L, T2, T3	Multi belt					x	x			x	x
	HXE80480	-	Air compressor	Multi belt					x	x			x	x
12	HXE130612	-	9.0L cooling pack	V belt	x	x	x	x						
	HXE130611	-	T4/5	V belt					x	x	x	x	x	x
13	H221273	VLM9206		V belt	x	x	x	x	x	x	x	x	x	x
14	HXE38073	VLM9172	Vacuum fan, 13.5L, IT4, FT4	V belt					x	x	x	x	x	x
	HXE68015	VLM9168	Vacuum fan, 9.0L, IT4, FT4	V belt	x	x	x	x						
	HXE68016	VLM9167	Vacuum fan, 9.0L, IT4, FT4	V belt	x	x	x	x						
15	H240895	VLM9252	Overshot beater	V belt			x	x	x	x	x	x	x	x
16	H218645	VLM9238	Clean grain elevator	V belt	x	x	x	x						
	H223230	VLM9171	Clean grain elevator	V belt					x	x	x	x	x	x
17	H154731	VLM9189	Clean grain elevator	V belt	x	x	x	x						
18	H154723	VLM9239	Separator jackshaft	V belt	x	x	x	x	x	x	x	x	x	x
19	HXE88564	VLM9197	High capacity, front separator	Multi belt	x	x	x	x	x	x	x	x	x	x
20	HXE152482	-	Feed beater, slow speed	Multi belt	x	x	x		x				x	
	HXE95511	VLM9253	Feed beater, STD speed	Multi belt	x	x	x		x		x		x	
21	HXE102288	VLM9199	Shoe conveyor auger	Multi belt	x	x	x	x	x	x	x	x	x	x
22	HXE99294	VLM9198	Ata cleaning fan	V belt	x	x	x	x	x	x	x	x	x	x
23	H240895	VLM9252	Overshot beater	V belt			x	x	x	x	x	x	x	x

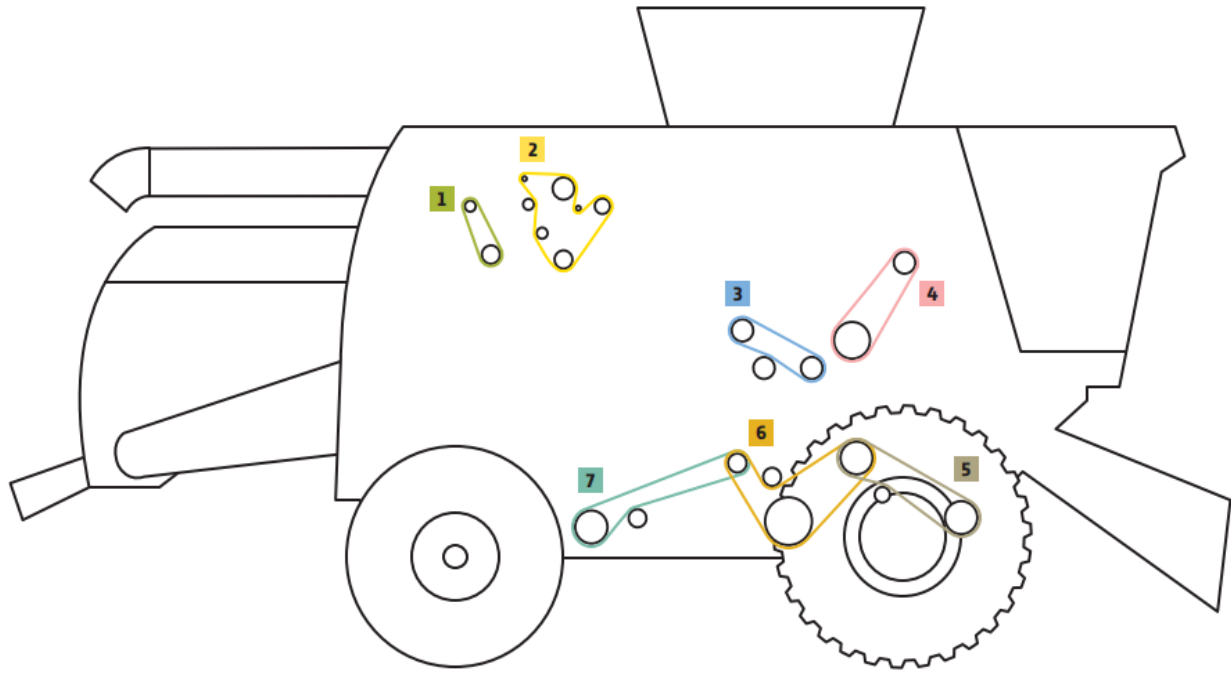
# T series Combines T550, T560 Left hand side



## Left hand side

Key	OE Ref	VAP Ref	Comment	Type	T550							T560						
					Model Year							Model Year						
					12-14	14-16	16	17	18-19	20-21	22	12-14	14-16	16	17	18-19	20-21	22
1	H139963	VLM9207		V belt	x	x	x	x	x	x	x	x	x	x	x	x	x	
2	HXE12425	VLM9143	3HB	Multi belt	x	x	x	x	x	x	x	x	x	x	x	x	x	
3	HXE74209	VLM9232		Multi belt			x	x	x	x			x	x	x	x	x	
	HXE17164	-	Speed Reduction	Multi belt	x	x						x	x					
	HXE19401	VLM9130		Multi belt	x	x						x	x					
	HXE72591	-	Corn	Multi belt			x	x	x	x	x			x	x	x	x	
4	AH158880	VLM9154	Regular Unloading	Multi belt	x	x						x	x					
	HXE65360	VLM9225		Multi belt			x	x	x	x	x			x	x	x	x	
	HXE65361	VLM9226	High Unloading	Multi belt			x	x	x	x	x			x	x	x	x	
5	HXE73027	VLM9229		Multi belt			x	x	x	x	x			x	x	x	x	
6	HXE75054	VLM9223		V belt													x	
7	HXE73048	VLM9227		Multi belt			x	x	x	x	x			x	x	x	x	
	Z59286	VLM9107		Multi belt	x	x						x	x					
	HXE73048	VLM9227		Multi belt			x	x	x	x	x			x	x	x	x	
8	HXE72281	VLM9233		Multi belt			x	x	x	x	x			x	x	x	x	
	Z103845	VLM9156		Multi belt	x	x						x	x					
	HXE19401	VLM9130	Speed Reduction	Multi belt	x	x						x	x					
	HXE73049	-	Corn	Multi belt			x							x				
9	H152146	VLM9180		V belt	x	x						x	x					
	HXE75142	VLM9224		V belt			x	x	x	x	x			x	x	x	x	
	HXE98150	-		V belt			x	x	x	x	x			x	x	x	x	
	H152180	VLM9262	Speed Reduction	V belt	x	x						x	x					
	HXE75142	VLM9224	Grass	V belt			x							x				
	HXE98150	-		V belt			x							x				
10	HXE76183	VLM9220		Multi belt														
	HXE12427	VLM9208		Multi belt	x	x						x	x					
	HXE73530	VLM9219		Multi belt			x							x				
	HXE88940	-		Multi belt														
	HXE12426	VLM9132		Multi belt	x	x						x	x					
	HXE88939	VLM9221		Multi belt			x							x				
11	HXE107624	VPE6484	FT4, ATD Blower drive	V belt			x		x	x	x			x		x	x	
	HXE100455	VPE6483	FT4, ATD Blower drive	V belt				x							x			

# T series Combines T550, T560 Right hand side



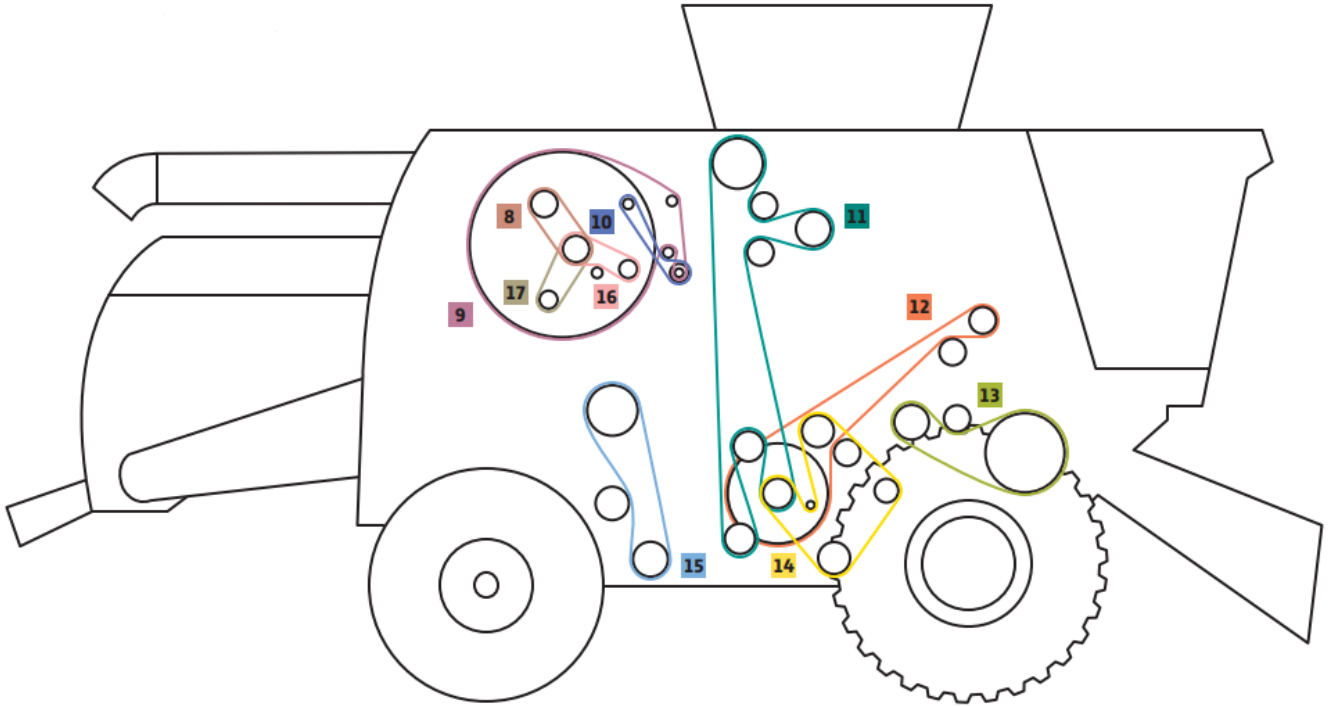
## Right hand side (1-7)

Key	OE Ref	VAP Ref	Comment	Type	T550							T560								
					Model Year							Model Year								
					12-14	14-16	16	17	18-19	20-21	22	12-14	14-16	16	17	18-19	20-21	22		
1	HXE22090	VPE6481	T2, T3	Multi belt									x	x						
	HXE28843	-	T2	Multi belt			x	x	x						x	x	x			
2	HXE22087	VPE6464	T2, 6.8L	Multi belt	x	x	x	x	x	x	x									
	HXE40946	VPE6485	IT4, 6.8L	Multi belt		x		x	x	x	x									
	HXE11117	VPE6480	IT4, 9.0L	Multi belt										x						
	HXE40946	VPE6485	FT4, 6.8L & 9.0L	Multi belt																
	HXE61507	-	FT4, 6.8L & 9.0L	Multi belt											x	x	x			
	HXE114322	VPE6482	With Air compressor				x	x	x						x	x	x			
	HXE153051	-	FT4, 6.8L & 9.0L	Multi belt															x	x
	HXE153044	-	With Air compressor								x	x							x	x
	R551022	VLM9213		Multi belt																
	HXE139469	-	With Air compressor	Multi belt																
	HXE79558	VLM9230	With Air compressor	V belt					x	x	x							x	x	x
	HXE95150	-		Multi belt				x	x	x	x									
	DZ118999	-		V belt				x												
	3	AH139436	VLM9209	100% Cylinder drive	Multi belt	x	x							x	x					
AXE42095		VLM9231	100% Cylinder drive	Multi belt			x	x	x	x	x				x	x	x	x	x	
AH163931		VLM9256	75% Cylinder drive	V belt	x	x							x	x						
4	HXE153380	-	Cylinder drive	V belt				x	x	x	x					x	x	x	x	
	Z67285	VLM9152		V belt	x	x							x	x						
5	HXE87482	VLM9215		V belt			x	x							x	x				
	HXE86445	VLM9228		V belt				x	x	x	x						x	x	x	
6	Z103861	VLM9153		V belt	x	x							x	x						
	HXE74560	VLM9214		V belt			x	x	x	x	x				x	x	x	x	x	
7	Z103867	VLM9151		V belt	x	x							x	x						
	HXE74439	VLM9216		V belt			x	x	x	x	x				x	x	x	x	x	

Continued overleaf



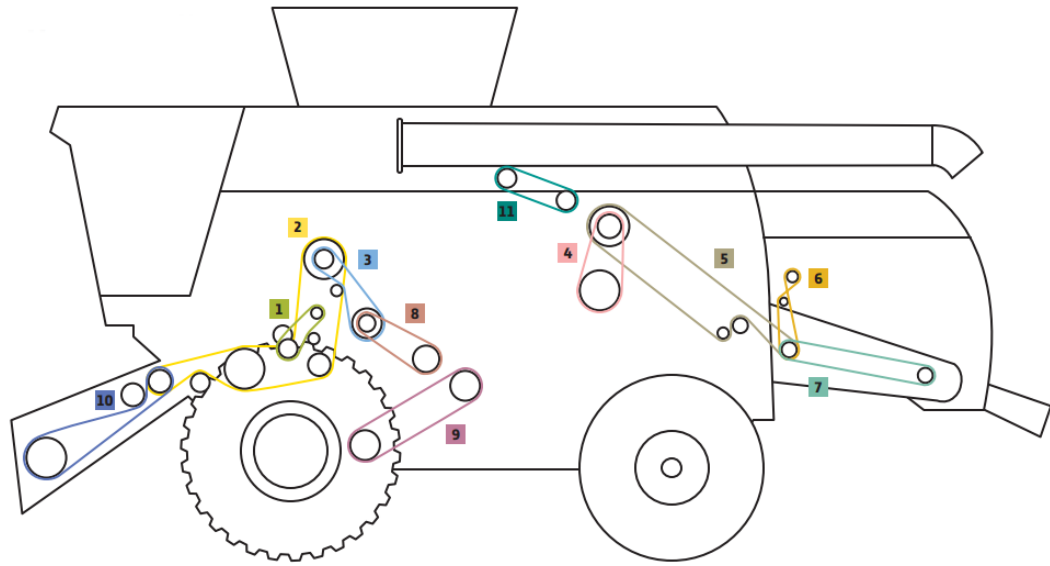
## T series Combines T550, T560 Right hand side (continued)



Right hand side (continued 8-17)

Key	OE Ref	VAP Ref	Comment	Type	T550						T560						
					Model Year						Model Year						
					12-14	14-16	16	17	18-19	20-21	22	12-14	14-16	16	17	18-19	20-21
8	H238869	VPE6467	IT4, FT4	V belt													
	HXE34465	VLM9237	IT4, FT4	V belt			x	x	x	x	x			x	x	x	x
9	H175628	VLM9177	T2	V belt	x	x	x	x	x	x	x	x	x				
	H221273	VLM9206	IT4, FT4	V belt		x	x	x	x	x	x		x	x	x	x	x
10	H177589	VLM9210	T2, T3 6.8L	V belt	x	x	x	x	x	x	x						
	H146636	VLM9178	T2, T3 9.0L	V belt	x	x						x	x				
	HXE40179	VLM9236	IT4, FT4, 6.8L & 9.0L	V belt		x	x	x	x	x	x		x	x	x	x	x
	H238871	VLM9129	IT4, FT4, 6.8L & 9.0L	V belt													
11	HXE51300	VLM9195		V belt	x	x						x	x				
	HXE74517	VLM9217		V belt			x	x	x	x	x			x	x	x	x
12	H128010	VLM9175		V belt	x	x						x	x				
	HXE73868	VLM9218		Multi belt			x							x			
13	HXE94488	VLM9179		Multi belt	x	x	x	x	x	x	x	x	x	x	x	x	x
14	HXE72209	VLM9222		V belt				x	x	x	x				x	x	x
15	Z59557	VLM9112		V belt	x	x						x	x				
	HXE72209	VLM9222		V belt			x							x			
16	H175467	VPE6476	T2	Multi belt	x	x	x	x	x	x	x						
	HXE33641	-	IT4, FT4	Multi belt		x											
	HXE95151	-	IT4, FT4	Multi belt			x	x	x	x	x						
	HXE23801	-	IT4, FT4	V belt									x	x	x	x	x
17	HXE34465	VLM9237	IT4, FT4	V belt		x	x										
	H238870	VPE6461	IT4, FT4	V belt									x				
	HXE94905	-	IT4, FT4	V belt										x			

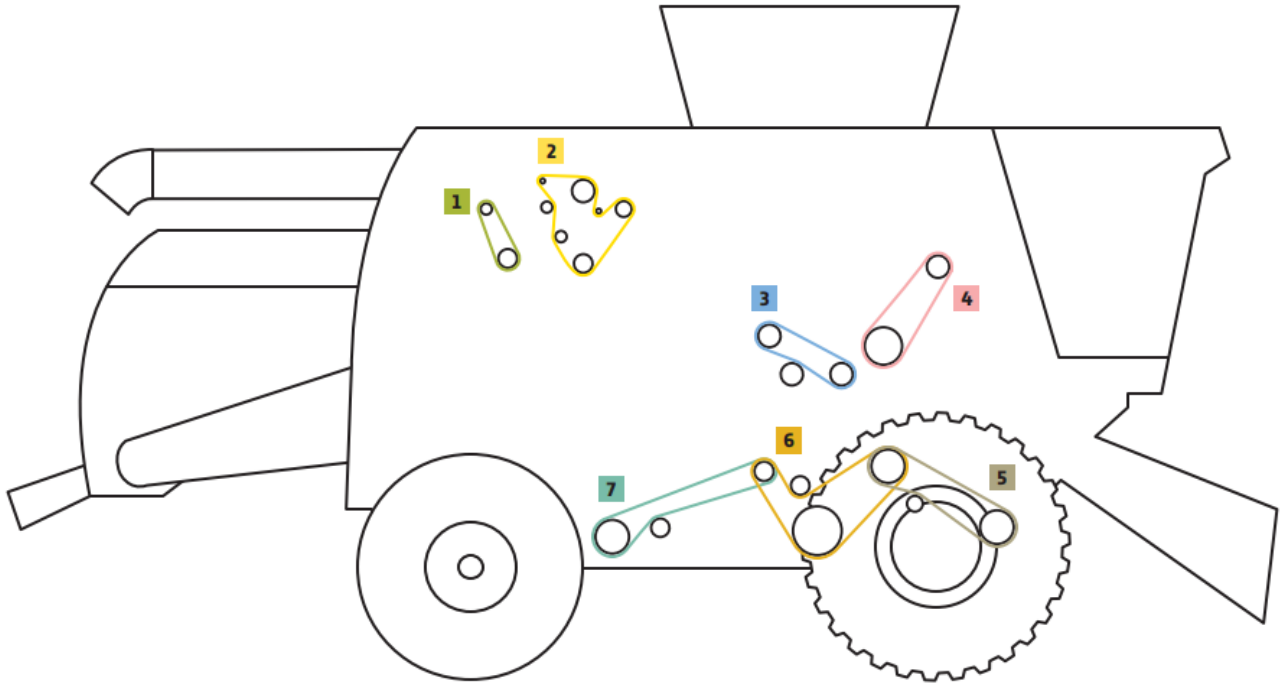
# T series Combines T660, T670 Left hand side



Left hand side

Key	OE Ref	VAP Ref	Comment	Type	T660							T670					
					Model Year							Model Year					
					12-14	14-16	16	17	18-19	20-21	22	12-14	14-16	16	17	18-19	20-21
1	H139963	VLM9207		V belt	x	x	x	x	x	x	x	x	x	x	x	x	x
2	HXE12425	VLM9143	3HB	Multi belt	x	x	x	x	x	x	x	x	x	x	x	x	x
3	HXE74209	VLM9232		Multi belt			x	x	x	x	x			x	x	x	x
	HXE17164	-	Speed Reduction	Multi belt	x	x						x	x				
	HXE19401	VLM9130		Multi belt	x	x						x	x				
	HXE72591	-	Corn	Multi belt			x	x	x	x	x			x	x	x	x
4	AH158880	VLM9154	Regular Unloading	Multi belt	x	x						x	x				
	HXE65360	VLM9225		Multi belt			x	x	x	x	x			x	x	x	x
	HXE65361	VLM9226	High Unloading	Multi belt			x	x	x	x	x			x	x	x	x
5	HXE73027	VLM9229		Multi belt			x	x	x	x	x			x	x	x	x
6	HXE75054	VLM9223		V belt													
7	HXE73048	VLM9227		Multi belt			x	x	x	x	x			x	x	x	x
	Z59286	VLM9107		Multi belt	x	x						x	x				
	HXE73048	VLM9227		Multi belt			x	x	x	x	x			x	x	x	x
8	HXE72281	VLM9233		Multi belt			x	x	x	x	x			x	x	x	x
	Z103845	VLM9156		Multi belt	x	x						x	x				
	HXE19401	VLM9130	Speed Reduction	Multi belt	x	x						x	x				
	HXE73049	-	Corn	Multi belt			x	x	x	x	x			x	x	x	x
9	H152146	VLM9180		V belt	x	x						x	x				
	HXE75142	VLM9224		V belt			x	x	x	x	x			x	x	x	x
	HXE98150	-		V belt			x	x	x	x	x			x	x	x	x
	H152180	VLM9262	Speed Reduction	V belt	x	x						x	x				
	HXE75142	VLM9224	Grass	V belt			x							x			
	HXE98150	-		V belt			x							x			
10	HXE76183	VLM9220		Multi belt				x	x	x					x	x	x
	HXE12427	VLM9208		Multi belt	x	x						x	x				
	HXE73530	VLM9219		Multi belt			x	x	x	x	x			x	x	x	x
	HXE88940	-		Multi belt				x	x	x					x	x	x
	HXE12426	VLM9132		Multi belt	x	x						x	x				
	HXE88939	VLM9221		Multi belt			x	x	x	x	x			x			
11	HXE107624	VPE6484	FT4, ATD Blower drive	V belt			x		x	x	x			x		x	x
	HXE100455	VPE6483	FT4, ATD Blower drive	V belt				x							x		

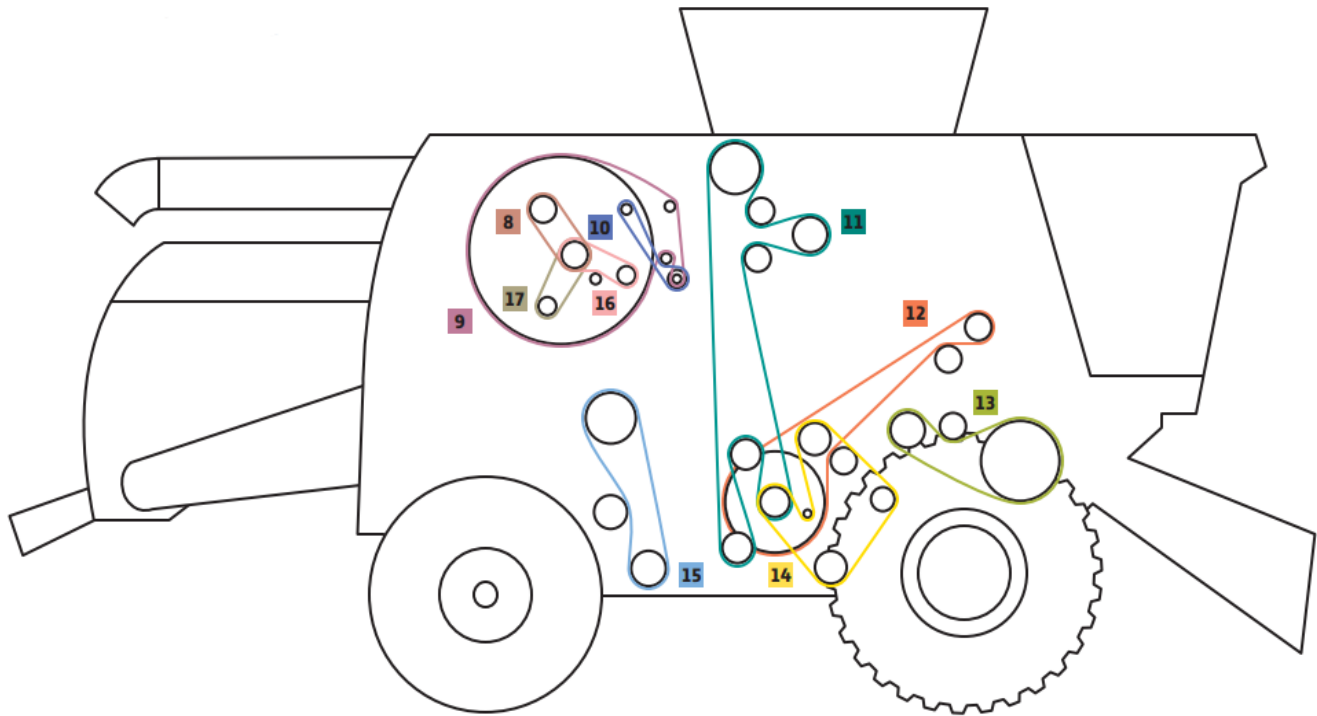
# T series Combines T660, T670 Right hand side



Right hand side (1-7)

Key	OE Ref	VAP Ref	Comment	Type	T660						T670						
					Model Year						Model Year						
					12-14	14-16	16	17	18-19	20-21	22	12-14	14-16	16	17	18-19	20-21
1	HXE22090	VPE6481	T2, T3	Multi belt	x	x		x	x	x	x	x	x	x	x	x	x
	HXE28843	-	T2	Multi belt													
2	HXE22087	VPE6464	T2, 6.8L	Multi belt													
	HXE40946	VPE6485	IT4, 6.8L	Multi belt													
	HXE11117	VPE6480	IT4, 9.0L	Multi belt	x	x						x	x				
	HXE40946	VPE6485	FT4, 6.8L & 9.0L	Multi belt			x										
	HXE61507	-	FT4, 6.8L & 9.0L	Multi belt			x	x	x			x	x	x			
	HXE114322	VPE6482	With Air compressor				x	x	x			x	x	x			
	HXE153051	-	FT4, 6.8L & 9.0L	Multi belt						x	x					x	x
	HXE153044	-	With Air compressor							x	x					x	x
	R551022	VLM9213		Multi belt				x	x					x	x		
	HXE139469	-	With Air compressor	Multi belt						x	x					x	x
	HXE79558	VLM9230	With Air compressor	V belt													
	HXE95150	-		Multi belt													
	DZ118999	-		V belt													
3	AH139436	VLM9209	100% Cylinder drive	Multi belt	x	x						x	x				
	AXE42095	VLM9231	100% Cylinder drive	Multi belt			x	x	x	x	x			x	x	x	x
	AH163931	VLM9256	75% Cylinder drive	V belt	x							x					
4	HXE153380	-	Cylinder drive	V belt				x	x	x	x			x	x	x	x
5	Z67285	VLM9152		V belt	x	x						x	x				
	HXE87482	VLM9215		V belt			x	x						x	x		
	HXE86445	VLM9228		V belt					x	x	x				x	x	x
	HXE23801	-	IT4, FT4	V belt		x	x	x	x	x	x		x	x	x	x	x
6	Z103861	VLM9153		V belt	x	x						x	x				
	HXE74560	VLM9214		V belt			x	x	x	x	x			x	x	x	x
7	Z103867	VLM9151		V belt	x	x						x	x				
	HXE74439	VLM9216		V belt			x	x	x	x	x			x	x	x	x

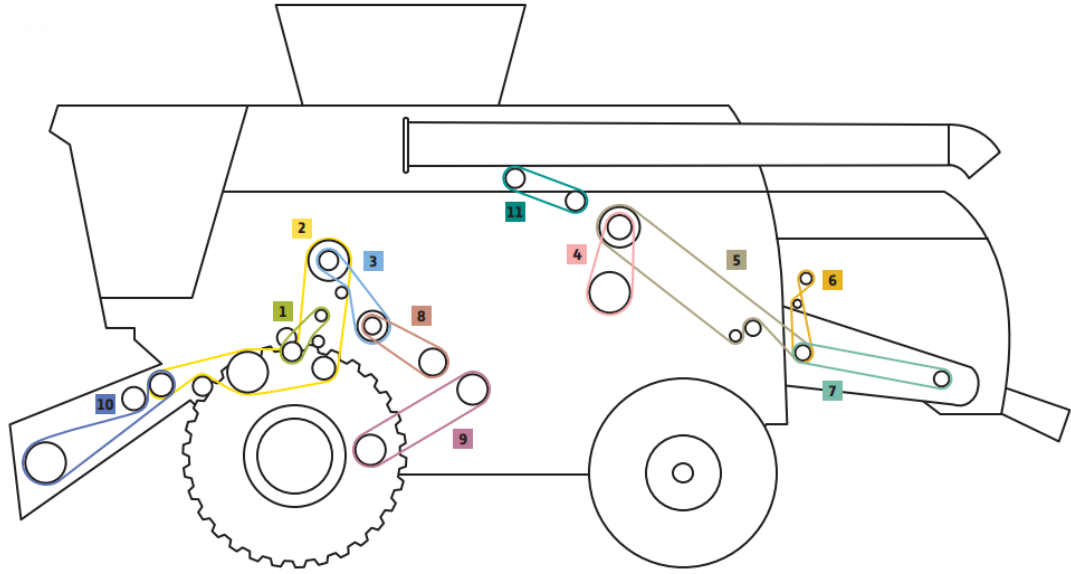
# T series Combines T660, T670 Right hand side continued



Right hand side (continued 8-17)

Key	OE Ref	VAP Ref	Comment	Type	T660							T670							
					Model Year							Model Year							
					12-14	14-16	16	17	18-19	20-21	22	12-14	14-16	16	17	18-19	20-21	22	
6	Z103861	VLM9153		V belt	x	x							x	x					
	HXE74560	VLM9214		V belt			x	x	x	x	x			x	x	x	x	x	
7	Z103867	VLM9151		V belt	x	x						x	x						
	HXE74439	VLM9216		V belt			x	x	x	x	x			x	x	x	x	x	
8	H238869	VPE6467	IT4, FT4	V belt	x	x	x	x	x	x	x	x	x	x	x	x	x	x	
	HXE34465	VLM9237	IT4, FT4	V belt	x														
9	H175628	VLM9177	T2	V belt	x	x	x	x	x	x	x	x	x	x	x	x	x	x	
	H221273	VLM9206	IT4, FT4	V belt		x	x	x	x	x	x		x	x	x	x	x	x	
10	H177589	VLM9210	T2, T3 6.8L	V belt															
	H146636	VLM9178	T2, T3 9.0L	V belt	x	x	x	x	x	x	x	x	x	x	x	x	x	x	
	HXE40179	VLM9236	IT4, FT4, 6.8L & 9.0L	V belt															
	H238871	VLM9129	IT4, FT4, 6.8L & 9.0L	V belt		x	x	x	x	x	x		x	x	x	x	x	x	
11	HXE51300	VLM9195		V belt	x	x						x	x						
	HXE74517	VLM9217		V belt			x	x	x	x	x			x	x	x	x	x	
12	H128010	VLM9175		V belt	x	x						x	x						
	HXE73868	VLM9218		Multi belt			x	x	x	x	x			x	x	x	x	x	
13	HXE94488	VLM9179		Multi belt	x	x	x	x	x	x	x	x	x	x	x	x	x	x	
14	HXE72209	VLM9222		V belt				x	x	x	x					x	x	x	
15	Z59557	VLM9112		V belt	x	x						x	x						
	HXE72209	VLM9222		V belt			x							x					
16	H175467	VPE6476	T2	Multi belt															
	HXE33641	-	IT4, FT4	Multi belt															
	HXE95151	-	IT4, FT4	Multi belt															
	HXE23801	-	IT4, FT4	V belt		x	x	x	x	x	x		x	x	x	x	x	x	
17	HXE34465	VLM9237	IT4, FT4	V belt															
	H238870	VPE6461	IT4, FT4	V belt		x							x						
	HXE94905	-	IT4, FT4	V belt			x	x	x	x	x			x	x	x	x	x	

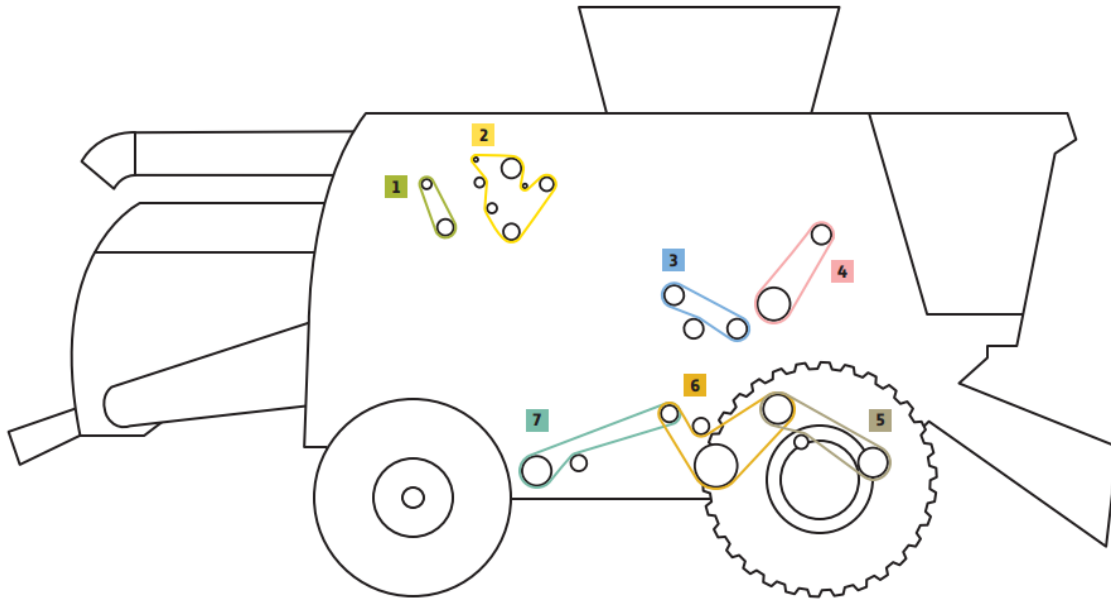
# W series Combines W540, W550 Left hand side



## Left hand side

Key	OE Ref	VAP Ref	Comment	Type	W540							W550							
					Model Year							Model Year							
					12-14	14-16	16	17	18-19	20-21	22	12-14	14-16	16	17	18-19	20-21	22	
1	H139963	VLM9207		V belt								x							x
2	HXE12425	VLM9143	3HB	Multi belt				x	x	x	x					x	x	x	x
3	HXE74209	VLM9232		Multi belt								x							x
	HXE72591	-	Corn	Multi belt				x	x	x					x	x	x		
4	AH158880	VLM9154	Regular Unloading	Multi belt	x	x						x	x						
	HXE65360	VLM9225		Multi belt			x	x	x	x	x			x	x	x	x	x	
4	HXE65361	VLM9226	High Unloading	Multi belt			x	x	x	x	x			x	x	x	x	x	
	HXE73027	VLM9229		Multi belt			x	x	x	x	x			x	x	x	x	x	
6	Z78834	VLM9137		V belt	x	x						x	x						
	HXE75054	VLM9223		V belt			x	x	x	x	x			x	x	x	x	x	
7	HXE73048	VLM9227		Multi belt			x	x	x	x	x			x	x	x	x	x	
	Z59286	VLM9107		Multi belt	x	x						x	x						
	HXE73048	VLM9227		Multi belt			x		x	x	x			x	x	x	x		
8	HXE72281	VLM9233		Multi belt								x							x
	HXE73049	-	Corn	Multi belt			x								x				
9	H152146	VLM9180		V belt	x	x						x	x						
	HXE75142	VLM9224		V belt			x	x	x	x	x			x	x	x	x	x	
	HXE98150	-		V belt			x	x	x	x	x			x	x	x	x	x	
	H152180	VLM9262	Speed Reduction	V belt	x	x						x	x						
	HXE75142	VLM9224	Grass	V belt			x									x			
10	HXE98150	-		V belt			x									x			
	HXE76183	VLM9220		Multi belt			x												
	HXE12427	VLM9208		Multi belt									x	x					
	HXE73530	VLM9219		Multi belt										x					
	HXE88940	-		Multi belt			x												
	HXE12426	VLM9132		Multi belt									x	x					
11	HXE88939	VLM9221		Multi belt										x					
	HXE107624	VPE6484	FT4, ATD Blower drive	V belt			x		x	x	x			x		x	x	x	
11	HXE100455	VPE6483	FT4, ATD Blower drive	V belt				x							x				

## W series Combines W540, W550 Right hand side

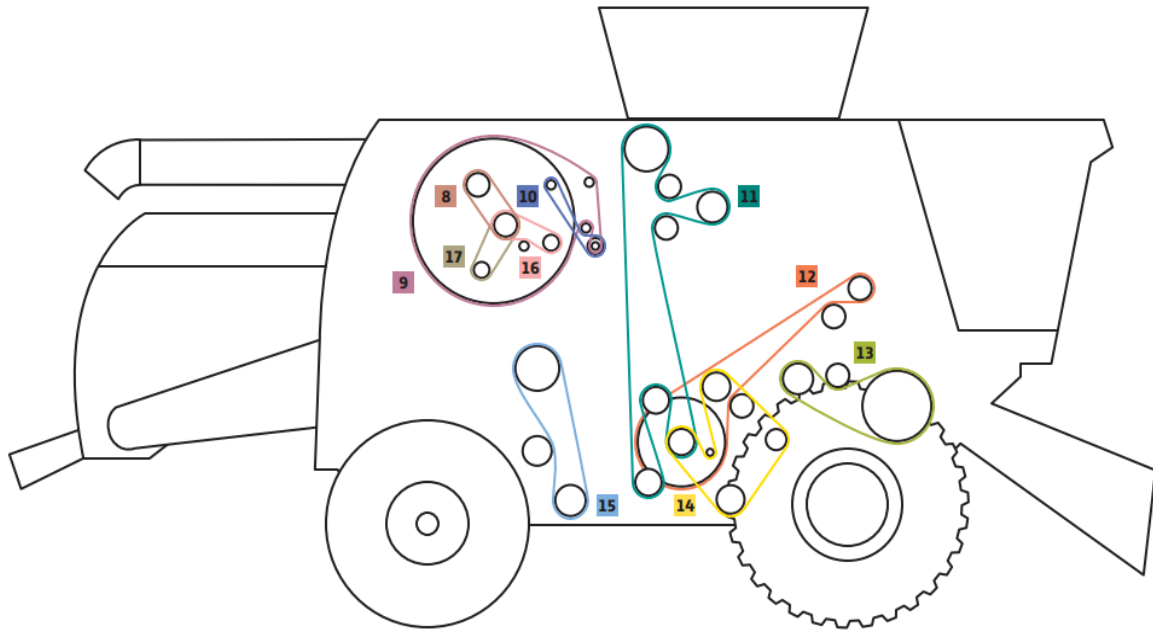


### Right hand side (1-7)

Key	OE Ref	VAP Ref	Comment	Type	W540							W550								
					Model Year							Model Year								
					12-14	14-16	16	17	18-19	20-21	22	12-14	14-16	16	17	18-19	20-21	22		
1	HXE22090	VPE6481	T2, T3	Multi belt																
2	HXE28843	-	T2	Multi belt		x														
	HXE22087	VPE6464	T2 6.8L	Multi belt	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x
	HXE40946	VPE6485	IT4 6.8L	Multi belt		x		x	x	x	x		x		x	x	x	x		
	HXE11117	VPE6480	IT4 9.0L	Multi belt																
	HXE40946	VPE6485	FT4 6.8L & 9.0L	Multi belt			x							x						
	HXE61507	-	FT4 6.8L & 9.0L	Multi belt																
	HXE114322	VPE6482	With Air compressor																	
	HXE153051	-	FT4 6.8L & 9.0L	Multi belt																
	HXE153044	-	With Air compressor									x								x
	R551022	VLM9213		Multi belt																
	HXE139469	-	With Air compressor	Multi belt																
	HXE79558	VLM9230	With Air compressor	V belt				x	x	x	x					x	x	x	x	
	HXE95150	-		Multi belt				x	x	x	x					x	x	x	x	
DZ118999	-		V belt				x								x					
3	AH139436	VLM9209	100% Cylinder drive	Multi belt	x	x	x	x	x	x	x	x	x	x	x	x	x	x	x	
	AXE42095	VLM9231	100% Cylinder drive	Multi belt								x								x
	AH163931	VLM9256	75% Cylinder drive	V belt	x	x	x						x	x	x					
4	HXE153380	-	Cylinder drive	V belt				x	x	x	x					x	x	x	x	
5	Z67285	VLM9152		V belt	x	x							x	x						
	HXE87482	VLM9215		V belt			x	x							x	x				
	HXE86445	VLM9228		V belt					x	x	x						x	x	x	
6	HXE74560	VLM9214		V belt			x	x	x	x	x				x	x	x	x	x	
7	N110085	VLM9176		V belt	x	x							x	x						
	HXE74439	VLM9216		V belt			x	x	x	x	x				x	x	x	x	x	



## W series Combines W540, W550 Right hand side continued

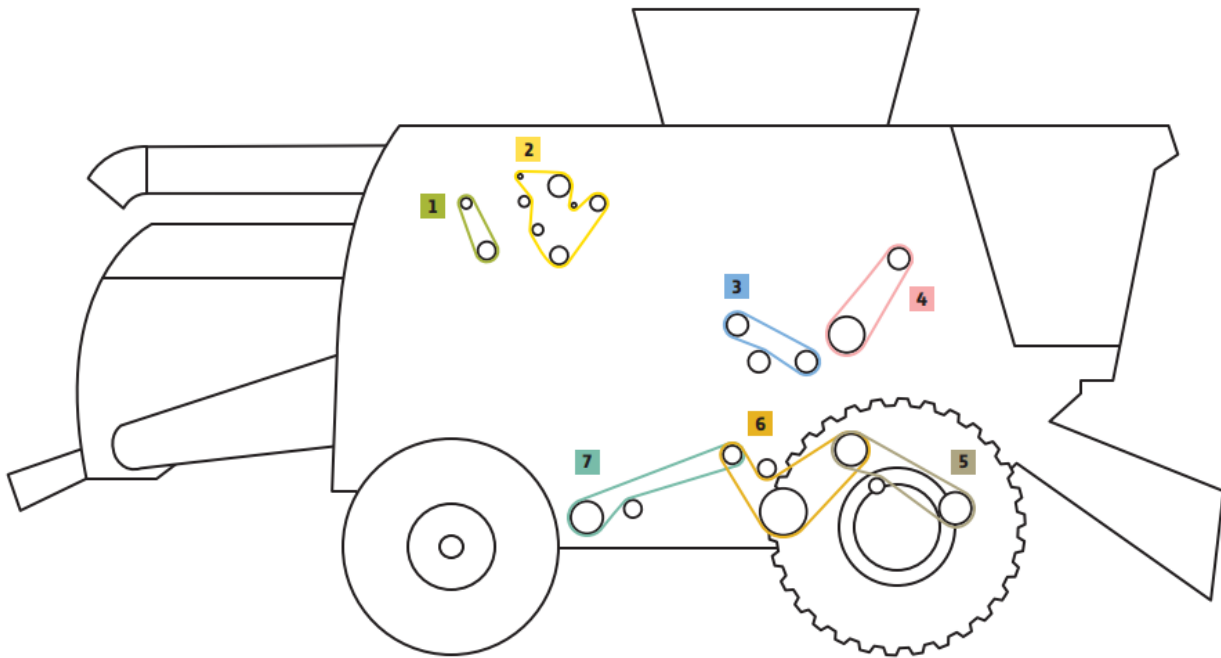


### Right hand side (continued 8-17)

Key	OE Ref	VAP Ref	Comment	Type	W540							W550						
					Model Year							Model Year						
					12-14	14-16	16	17	18-19	20-21	22	12-14	14-16	16	17	18-19	20-21	22
8	H238869	VPE6467	IT4, FT4	V belt														
	HXE34465	VLM9237	IT4, FT4	V belt			x	x	x	x	x			x	x	x	x	x
9	H175628	VLM9177	T2	V belt	x	x	x	x	x	x	x	x	x	x	x	x	x	x
	H221273	VLM9206	IT4, FT4	V belt		x	x	x	x	x	x		x	x	x	x	x	x
10	H177589	VLM9210	T2, T3 6.8L	V belt	x	x	x	x	x	x	x	x	x	x	x	x	x	x
	H146636	VLM9178	T2, T3 9.0L	V belt														
	HXE40179	VLM9236	IT4, FT4 6.8L & 9.0L	V belt		x	x	x	x	x	x		x	x	x	x	x	x
	H238871	VLM9129	IT4, FT4 6.8L & 9.0L	V belt														
11	HXE51300	VLM9195		V belt	x	x							x	x				
	HXE74517	VLM9217		V belt			x	x	x	x	x			x	x	x	x	x
12	H128010	VLM9175		V belt	x	x							x	x				
	HXE73868	VLM9218		Multi belt			x							x				
13	HXE94488	VLM9179		Multi belt	x	x	x	x	x	x	x	x	x	x	x	x	x	x
	Z58752	VLM9105		V belt	x	x							x	x				
14	HXE72209	VLM9222		V belt			x	x	x	x	x			x	x	x	x	x
	HXE72209	VLM9222		V belt			x	x	x	x	x			x	x	x	x	x
16	H175467	VPE6476	T2	Multi belt	x	x	x	x	x	x	x	x	x	x	x	x	x	x
	HXE33641	-	IT4, FT4	Multi belt		x								x				
	HXE95151	-	IT4, FT4	Multi belt			x	x	x	x	x			x	x	x	x	x
	HXE23801	-	IT4, FT4	V belt														
17	HXE34465	VLM9237	IT4, FT4	V belt		x	x							x	x			
	H238870	VPE6461	IT4, FT4	V belt														
	HXE94905	-	IT4, FT4	V belt														



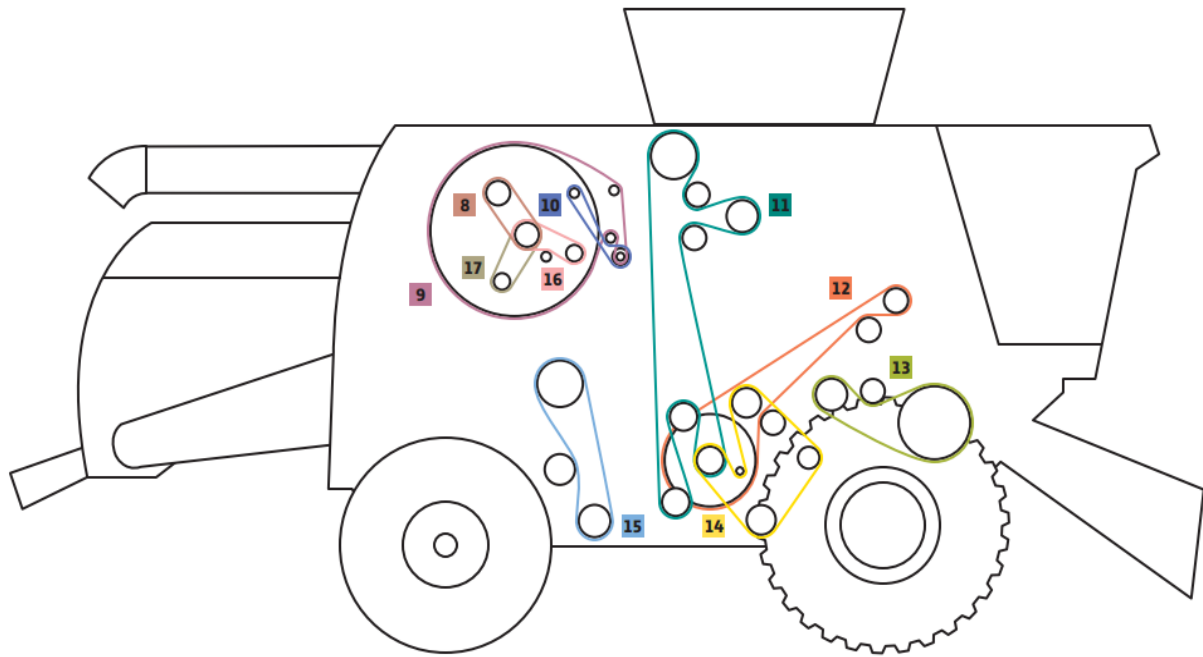
# W series Combines W650 W660 Right hand side



## Right hand side (1-7)

Key	OE Ref	VAP Ref	Comment	Type	W650						W660						
					Model Year						Model Year						
					12-14	14-16	16	17	18-19	20-21	22	12-14	14-16	16	17	18-19	20-21
1	HXE22090	VPE6481	T2, T3	Multi belt	x	x		x	x	x	x	x	x	x	x	x	x
2	HXE28843	-	T2	Multi belt													
	HXE22087	VPE6464	T2 6.8L	Multi belt		x	x	x	x	x	x						
	HXE40946	VPE6485	IT4 6.8L	Multi belt													
	HXE11117	VPE6480	IT4 9.0L	Multi belt		x							x				
	HXE40946	VPE6485	FT4 6.8L & 9.0L	Multi belt													
	HXE61507	-	FT4 6.8L & 9.0L	Multi belt			x	x	x				x	x	x		
	HXE114322	VPE6482	With Air compressor				x	x	x				x	x	x		
	HXE153051	-	FT4 6.8L & 9.0L	Multi belt						x	x					x	x
	HXE153044	-	With Air compressor							x	x					x	x
	R551022	VLM9213		Multi belt				x	x					x	x		
	HXE139469	-	With Air compressor	Multi belt						x	x					x	x
	HXE79558	VLM9230	With Air compressor	V belt				x	x	x	x						
HXE95150	-		Multi belt														
DZ118999	-		V belt														
3	AH139436	VLM9209	100% Cylinder drive	Multi belt	x	x	x	x	x	x	x	x	x	x	x	x	x
	AXE42095	VLM9231	100% Cylinder drive	Multi belt													
	AH163931	VLM9256	75% Cylinder drive	V belt	x	x	x					x	x	x			
4	HXE153380	-	Cylinder drive	V belt				x	x	x	x				x	x	x
5	Z67285	VLM9152		V belt	x	x						x	x				
	HXE87482	VLM9215		V belt			x	x					x	x			
	HXE86445	VLM9228		V belt					x	x	x				x	x	x
6	HXE74560	VLM9214		V belt			x	x	x	x			x	x	x	x	x
7	N110085	VLM9176		V belt	x	x						x	x				
	HXE74439	VLM9216		V belt			x	x	x	x	x			x	x	x	x

# W series Combines W650, W660 Right hand side continued



Right hand side (continued 8-17)

Key	OE Ref	VAP Ref	Comment	Type	W650							W660					
					Model Year							Model Year					
					12-14	14-16	16	17	18-19	20-21	22	12-14	14-16	16	17	18-19	20-21
8	H238869	VPE6467	IT4, FT4	V belt	x	x	x	x	x	x	x	x	x	x	x	x	x
	HXE34465	VLM9237	IT4, FT4	V belt													
9	H175628	VLM9177	T2	V belt	x	x	x	x	x	x	x	x	x	x	x	x	x
	H221273	VLM9206	IT4, FT4	V belt		x	x	x	x	x	x		x	x	x	x	x
10	H177589	VLM9210	T2, T3 6.8L	V belt			x	x	x	x	x						
	H146636	VLM9178	T2, T3 9.0L	V belt	x	x		x	x	x	x	x	x	x	x	x	x
	HXE40179	VLM9236	IT4, FT4 6.8L & 9.0L	V belt				x	x	x	x						
	H238871	VLM9129	IT4, FT4 6.8L & 9.0L	V belt		x	x	x	x	x	x		x	x	x	x	x
11	HXE51300	VLM9195		V belt	x	x						x	x				
	HXE74517	VLM9217		V belt			x	x	x	x	x			x	x	x	x
12	H128010	VLM9175		V belt	x	x						x	x				
	HXE73868	VLM9218		Multi belt			x	x	x	x	x			x	x	x	x
13	HXE94488	VLM9179		Multi belt	x	x	x	x	x	x	x	x	x	x	x	x	x
14	Z58752	VLM9105		V belt	x	x						x	x				
	HXE72209	VLM9222		V belt			x	x	x	x	x			x	x	x	x
15	HXE72209	VLM9222		V belt			x	x	x	x	x			x	x	x	x
16	H175467	VPE6476	T2	Multi belt	x	x	x	x	x	x	x						
	HXE33641	-	IT4, FT4	Multi belt													
	HXE95151	-	IT4, FT4	Multi belt													
	HXE23801	-	IT4, FT4	V belt			x	x	x	x	x			x	x	x	x
17	HXE34465	VLM9237	IT4, FT4	V belt													
	H238870	VPE6461	IT4, FT4	V belt		x							x				
	HXE94905	-	IT4, FT4	V belt			x	x	x	x	x			x	x	x	x